

## Determination of Elemental Impurities in Acyclovir Ointment and Raw Materials Using Microwave Acid Digestion (MW-AD) and ICP-MS

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Inorganic elements present in pharmaceutical products were determined by inductively coupled plasma-mass spectrometer (ICP-MS), employing microwave acid digestion as a sample preparation method. The most abundant isotopes, <sup>75</sup>As<sup>+</sup>, <sup>65</sup>Cu<sup>+</sup>, <sup>52</sup>Cr<sup>+</sup>, <sup>58</sup>Ni<sup>+</sup>, <sup>208</sup>Pb<sup>+</sup>, and <sup>51</sup>V<sup>+</sup>, were determined in acyclovir ointment and its constituents. Elemental impurities in the pharmaceutical samples were determined using an inductively coupled plasma-universal cell technology-mass spectrometer (ICP-UCT-MS) operated in kinetic energy discrimination (KED) and standard mode. The accuracy of the method was assessed by means of addition and recovery experiments. Except for Cr, spiked recoveries of the elements added to the samples before microwave acid digestion (MW-AD) step were between 95.1 and 126%, and after MW-AD step ranged from 85.6 to 132%. Limits of detection (LOD) obtained by proposed method is in agreement to those required by the U.S. Pharmacopeia Convention (USP), showing that the ICP-MS technique is well suited for quantification of these elements. The LOD's (ng L<sup>-1</sup>) for <sup>51</sup>V<sup>+</sup>, <sup>52</sup>Cr<sup>+</sup>, <sup>58</sup>Ni<sup>+</sup>, <sup>65</sup>Cu<sup>+</sup>, <sup>75</sup>As<sup>+</sup> and <sup>208</sup>Pb<sup>+</sup> in 1% v v<sup>-1</sup> HNO<sub>3</sub> medium were: 2.2, 81.3, 91.9, 6.9, 0.2 and 3.1, respectively. The concentration of the analytes in these samples presented a wide range, varying from 2.3 ± 0.8 µg kg<sup>-1</sup> for As to 3446 ± 47 µg kg<sup>-1</sup> for Cr.

**Keywords:** pharmaceutical product, elemental impurity, acyclovir, microwave acid digestion (MW-AD), ICP-MS

### Introduction

Brazil currently ranks sixth in the world pharmaceutical market, and economic growth in this sector indicates that by 2016, Brazil will be ranked fourth.<sup>1</sup> Globally, pharmaceuticals constitute a promising market, as evidenced by a survey conducted by Scrip Insights, which showed that total pharmaceutical retail sales in 2011 were approximate US\$ 25.8 billion. Accompanying this expansion of the pharmaceutical market is a search for better quality medicines.<sup>2,3</sup>

To ensure the high quality of medicines sold in Brazil, the Brazilian Health Surveillance Agency (ANVISA) conducts regular inspections and sets standards for the quality control of Brazilian pharmaceuticals. For the purposes of control and monitoring, ANVISA uses standardized or validated analytical procedures, described in current legislation, to ensure compliance with the permissible amounts of inorganic impurities in medicines. From an international perspective, the primary references are the United States Pharmacopeia (USP) and the International Conference on Harmonization of Technical Requirements for Registration of Pharmaceuticals for Human Use (ICH) Food and Drug Administration (FDA).<sup>4</sup>

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In chapter 232, the United States Pharmacopeia<sup>5</sup> limits the permissible amounts of elemental impurities in drug products manufactured using catalysts, as well as environmental contaminants that may be present in the drugs themselves, excipients, or pharmaceutical products. In this bulletin, exposure is attributed to three routes of administration, and limits are based on chronic exposure. Analytical methods for determining elemental impurities are described in chapter 233,<sup>6</sup> including microwave acid digestion (MW-AD) for sample preparation, and determination using inductively coupled plasma mass spectrometry (ICP-MS).

Inorganic impurities must be monitored and controlled in the raw materials used to manufacture medicinal products, as well as in intermediates, active pharmaceutical ingredients (API), excipients, and the final pharmaceutical products.<sup>7</sup> Methods that enable highly accurate and sensitive determination of metals in pharmaceutical substances are therefore needed in order to ensure compliance with the specifications, considering the safety and effectiveness of drugs produced for human consumption.<sup>8</sup>

Sample preparation is a critical step in any analytical procedure and is particularly important in ICP-MS determinations, because ICP-MS results can be severely affected by matrix and spectral interferences. Microwave irradiation provides an alternative to conventional methods used to heat chemical reactions.<sup>9</sup> In order to minimize interferences in ICP-MS determinations and avoid suppression of the analytical signal, digests should have low residual carbon content (RCC) and low acidity. Microwave acid digestion (MW-AD) offers improved accuracy and reproducibility, while minimizing heat loss to the environment.<sup>10</sup>

Barin *et al.*<sup>11</sup> reported the determination of As, Cd, Hg, and Pb in tricyclic active pharmaceutical ingredients (APIs), using ICP-MS after digestion employing microwave irradiation. The presence of aromatic rings and condensed aromatic structures in the samples meant that they were resistant to attack by nitric acid, even under conditions involving high pressures and temperatures. The recoveries of the elements evaluated were between 94 and 103%, and the RCC and acidity of the digests obtained using the microwave technique was compatible with ICP-MS.

The literature documents the appropriate spectrometer potentials for many applications involving the use of ICP-MS. This technique offers attractive advantages including multi-element detection, low detection limits, the possibility of isotope ratio measurements, analysis by isotope dilution, a wide linear range, high sensitivity and

accuracy, and easy coupling to separation techniques such as liquid chromatography. However, the accuracies which some isotopes are determined may be compromised by spectral and non-spectral interferences.<sup>12-14</sup>

Different strategies have been employed to reduce such spectral interferences, including the use of a collision and reaction interface (CRI),<sup>15</sup> internal standards,<sup>16</sup> mathematical correction equations,<sup>17</sup> dynamic reaction cells (DRC),<sup>18</sup> and kinetic energy discrimination (KED).<sup>19</sup>

The aim of this study was to optimize a microwave acid digestion (MW-AD) procedure for simultaneous determination of As, Cu, Cr, Ni, Pb and V by ICP-MS employing the standard mode, which allows the ICP-MS to be operated with the cell turned off, and second ICP-MS determination method evaluated was the KED mode, in acyclovir ointment and their manufacturer products disodium edetate, acyclovir API, non-ionic emulsifying wax, and methylparaben.

## Experimental

### Instrumentation

The pharmaceutical samples were digested using a microwave assisted acid digestion system with perfluoroalkoxy (PFA) closed vessels (Ethos 1600, Milestone, Sorisole, Italy) and equipped with sensors for pressure and temperature control.

Total carbon contents (TCC) were determined by elemental analysis employing the elemental analyzer CHNS/O (2400 Series II, PerkinElmer, USA). An inductively coupled plasma optical emission spectrometer with radial viewing ICP OES (Vista Pro, Varian, Mulgrave, Australia) was employed to residual carbon content (RCC) determination. The instrumental parameters adopted were: 40 MHz generator frequency; 1.3 kW RF power; 15 L min<sup>-1</sup> plasma gas-flow rate; 1.5 L min<sup>-1</sup> auxiliary gas-flow rate; 0.9 L min<sup>-1</sup> nebulizer gas flow rate; cyclonic nebulization chamber; concentric nebulizer; 0.8 mL min<sup>-1</sup> sample flow rate; and the analytical emission wavelengths (nm) C(I) 193.025.

For the analytical determination measurements of the As, Cu, Cr, Ni, Pb and V was employed an inductively coupled plasma mass spectrometer, ICP-MS NexION™ 300X ICP-Universal Cell Technology-MS (ICP-UCT-MS) (PerkinElmer, Shelton, CT, USA) equipped with a peristaltic pump, a Meinhard concentric nebulizer, a cyclonic spray chamber, and a quartz torch fitted with a quartz injector tube having a 2.0-mm internal diameter, and the cell was operated in KED mode using helium gas. The ICP-MS operating conditions are summarized in Table 1.

**Table 1.** Instrumental parameters for ICP-MS

Radiofrequency power / W	1600
Plasma gas flow / (L min <sup>-1</sup> )	18
Auxiliary gas flow / (L min <sup>-1</sup> )	1.2
Nebulizer gas flow / (mL min <sup>-1</sup> )	1.0
Sample uptake rate / (mL min <sup>-1</sup> )	0.7
KED <sup>a</sup> mode	
Entrance lens / V	-3.00
Exit lens / V	-32.00
CRO <sup>b</sup>	0.00
QRO <sup>c</sup> / V	-15.00
Method parameter	
Sweeps/reading	50
Reading/replicate	2
Replicate	3
Dwell times / s	25
Gas channel	He
RPq <sup>d</sup>	0.25-0.50
He flow rate / (mL min <sup>-1</sup> )	2.0-6.0
Calibration range / (µg L <sup>-1</sup> )	0.1-15

<sup>a</sup>KED: kinetic energy discrimination; <sup>b</sup>CRO: cell rod offset; <sup>c</sup>QRO: quadrupole rod offset; <sup>d</sup>RPq: quadrupole dynamic bandpass tuning parameters.

## Reagents and standards

Deionized water produced with a Milli-Q<sup>®</sup> System (Bedford, MA, USA) was used to prepare all solutions. All glassware was immersed in 10% (v v<sup>-1</sup>) HNO<sub>3</sub> for 36 h and rinsed with water. All reagents and solutions were prepared with analytical-grade reagents.

Reagent grade concentrated nitric acid (Carlo Erba, Italy) and 30% (m/m) hydrogen peroxide (Mallinckrodt, Mexico) were employed in the sample preparation.

Anhydrous potassium biphthalate (Synth, Diadema, Brazil) was used to prepare the carbon calibration curve for determinations of RCC. Reference analytical solution for ICP-MS analysis were prepared before use by serial dilutions of stock solutions containing 1000 mg L<sup>-1</sup> of As, Cr, Cu, Ni, Pb and V (Fluka, Buchs, Switzerland) in solution containing 1% v v<sup>-1</sup> of HNO<sub>3</sub>.

Argon (99.999%) and helium (99.999%) gases were provided by White Martins (Sertãozinho, SP, Brazil). Argon was used for plasma generation, nebulization and also as auxiliary gas. Helium was used as collision gas.

## Samples

The medicine samples analyzed were acyclovir ointment and its constituents, such as disodium edetate, acyclovir (API), non-ionic emulsifying wax and

methylparaben. Acyclovir is one of the most common antiviral drug that slows the growth and spread of the herpes virus in the body. The acyclovir is used to treat infections caused by herpes viruses, such as genital herpes, cold sores, shingles, and chicken pox.<sup>20</sup> All analyzed samples were purchased from commercial pharmacy on the city of São Carlos, São Paulo, Brazil.

## Sample preparation by microwave assisted acid digestion

All samples were lyophilized in glass flasks connected to the vacuum system of the freeze-drier, which operated at -195 °C for 80 h, and further stored at -10 °C. Approximately 200 mg of each sample was digested using 6.0 mL of HNO<sub>3</sub> (7.0 mol L<sup>-1</sup>) and 2.0 mL of 30% v v<sup>-1</sup> H<sub>2</sub>O<sub>2</sub> in PFA closed vessels. The microwave heating was applied as follows: (i) 20 min to reach 160 °C; (ii) 20 min hold at 160 °C. Temperature was controlled by an internal temperature sensor. The heating program employed is in agreement with previous results obtained from a statistical experimental design. After digestion, the vessels were allowed to cool down and the samples and blank solutions were transferred to 14.0 mL volumetric flasks, and the volumes were made up with ultrapure water. Further dilution was performed to ensure 1% m v<sup>-1</sup> of dissolved solids in each sample, as required in ICP-MS analysis. The procedure was performed in triplicate.

## The statistical experimental design

In order to maximize the efficiency of digestion of the medicine samples, full factorial design for three independent variables was applied. The variables were power radiation, temperature and nitric acid concentration. The selection of low and high levels for each variable studied was based on literature concerning sample preparation assisted by microwave radiation.<sup>21</sup>

However, the total carbon content (TCC) present in the samples was previously determined by the elemental analyzer in order to evaluate the efficiency of the sample treatment proposed for the medicine samples. For this, the RCC of treated samples was determined by ICP OES according to Gouveia *et al.*<sup>22</sup> Then, the TCC and RCC values were compared being possible to assess the efficiency of the proposed sample treatment.

## Analytical performance and figures of merit

The limit of detection (LOD) was evaluated considering the standard deviation of 10 measurements of blank solution and the calibration curve slope value,

according to recommendations of the International Union of Pure and Applied Chemistry (IUPAC),<sup>23</sup> that is,  $LOD = 3 \times S_{\text{blank}}/\text{slope}$ . The accuracy of the method was determined using spiked medicine samples in two different concentration levels, 2.5 and 10  $\mu\text{g L}^{-1}$ , before and after microwave-assisted digestion (MW-AD). These experiments were performed in order to evaluate the analyte loss during the sample digestion and also to evaluate the possible spectral interferences that can occur in ICP-MS determinations.

## Results and Discussion

The carbon content values obtained for different medicine samples are presented in Table 2. The total carbon contents varied from 32 to 72% for the medicine samples,

**Table 2.** Carbon, hydrogen and nitrogen total contents in medicine samples determined by elemental analyzer before MW-AD treatment

Medicine sample	C / %	H / %	N / %
Disodium edetate	32.3 $\pm$ 0.1	5.1 $\pm$ 0.1	7.7 $\pm$ 0.02
Acyclovir-API <sup>a</sup>	38.3 $\pm$ 0.2	5.1 $\pm$ 0.5	29.7 $\pm$ 0.1
Non-ionic emulsifying wax	72.0 $\pm$ 0.9	4.6 $\pm$ 0.5	4.9 $\pm$ 0.08
Methylparaben	65.5 $\pm$ 0.1	5.2 $\pm$ 0.1	0.6 $\pm$ 0.04

<sup>a</sup>API: active pharmaceutical ingredients.

**Table 3.** Full factorial design 2<sup>3</sup> in two levels evaluated for each variable studied in the sample treatment step for acyclovir ointment sample (n = 2 for each experimental condition evaluated)

Random order (experiment)	Replicate	Power / W	Temperature / °C	Nitric acid / (mol L <sup>-1</sup> )	RCC / %
12	2	1200	200	7.0	14
3	1	900	200	7.0	17
14	2	1200	160	14.0	10
5	1	900	160	14.0	10
13	2	900	160	14.0	9
8	1	1200	200	14.0	13
1	1	900	160	7.0	9
11	2	900	200	7.0	15
4	1	1200	200	7.0	13
2	1	1200	160	7.0	10
6	1	1200	160	14.0	10
10	2	1200	160	7.0	8
15	2	900	200	14.0	11
7	1	900	200	14.0	12
9	2	900	160	7.0	8
16	2	1200	200	14.0	13

RCC: residual carbon content.

and the greatest concentration of carbon was found in non-ionic emulsifying wax.

The 2<sup>3</sup> full factorial design was applied in acyclovir ointment to determine the most adequate sample treatment conditions that should be applied in the sample treatment step for the decomposition of each medicine sample studied. As can be seen in Table 3, the RCC values were obtained for each sample treatment conditions evaluated.

As observed in Table 3, a microwave radiation power of 900 W and the temperature applied of 160 °C associated with a nitric acid concentration of 7.0 mol L<sup>-1</sup> promoted suitable reaction conditions to obtain the decomposition of different medicine matrices studied (RCC about 8%). The evaluation of the RCC parameter provides a good estimate for evaluating the efficiency of the optimized sample treatment. In fact, the decomposition efficiencies afforded by the use of more dilute acid solutions create favorable conditions for the nitric acid regeneration in the presence of water and oxygen,<sup>24</sup> which is responsible for improving the decomposition processes.

As can be seen in Figure 1, by Pareto chart, the variables temperature followed by the interactions factors temperature and nitric acid concentration were the most important factor affecting the efficiency digestion.

The RCC value reflects the efficiency of microwave digestion. Furthermore, the effectiveness of the digestion can be related to the chemical structures of organic

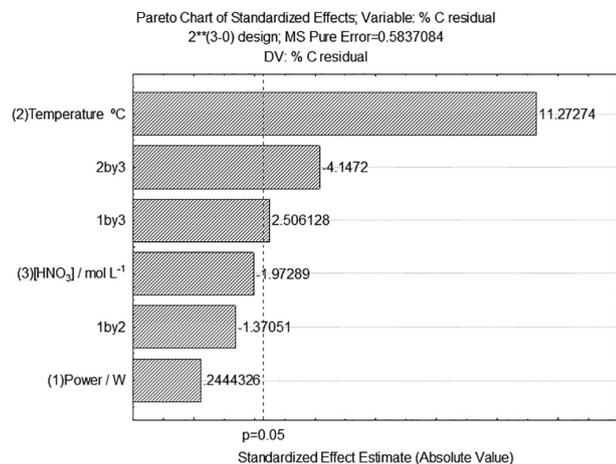


Figure 1. Pareto plot obtained from full factorial design (2<sup>3</sup>).

compounds. As reported by Würfels *et al.*,<sup>25</sup> certain groups of substances, such as long-chain alcohols, carbohydrates and long-chain fatty acids, are nearly completely decomposed by nitric acid under pressure.

Although not specified by the manufacturer, the composition of non-ionic wax is likely based on a long-chain alcohol (ethoxylatedstearyl alcohol), as previously reported<sup>26</sup> as a non-ionic surfactant used as emulsifier wax. The high total carbon content found in a non-ionic wax, about 72%, indicates the presence of the high carbon quantities, in agreement with the Attwood and Florence<sup>26</sup> studies, as observed in Figure 2. However, the lowest RCC value obtained for this sample (Table 4) shows the effectiveness of the sample treatment employed, promoting the suitable reaction medium to decompose these medicine compounds that present complex chemical structures, as observed in Figure 2.

Further, organic compounds, which contain aromatic rings in their structures, can exhibit increased resistances to oxidation promoted by HNO<sub>3</sub>. It is interesting to observe that the substituent group may facilitate the

electrophilic attack by nitric acid, as suggested by Attwood and Florence<sup>26</sup> and Muller *et al.*<sup>27</sup> Condensed aromatic structures are even more resistant to oxidation via concentrated HNO<sub>3</sub>, such as observed in acyclovir-API sample, which contains condensed heterocyclic aromatic rings, as observed in Figure 2 (1), presenting highest RCC percentage value. It is interesting to mention that the strong activating substituents, such as -OH groups, facilitate the oxidation of aromatic rings, which can explain the RCC value observed for methylparaben be lower than the RCC value obtained for the acyclovir sample. Finally, disodium edetate (EDTA disodium), (Figure 2, compound 3) presented the lower RCC value when compared with methylparaben and acyclovir-API. Although the exact mechanism of EDTA degradation in concentrated nitric acid assisted by microwave radiation is not clear, the EDTA molecule becomes unstable in the presence of strong oxidizing agents, such as HNO<sub>3</sub>, as suggested by Seliverstov *et al.*<sup>28</sup> The residual carbon content values can be observed in Table 4.

Table 4. Residual carbon contents of treated acyclovir ointment and raw materials by optimized sample treatment and quantification by ICP OES

Sample	Residual carbon content (RCC)
Acyclovir-ointment	8.0 ± 0.6
Acyclovir-API <sup>a</sup>	6.0 ± 0.6
Methylparaben	4.4 ± 0.3
Disodiumedetate	3.9 ± 0.3
Non-ionicemulsifying wax	3.3 ± 0.5

<sup>a</sup>API: active pharmaceutical ingredients.

To determine the contents of As, Cr, Cu, Ni, Pb, and V elements present in acyclovir and its constituents, an external analytical calibration curve was built up in the range from 0.1 up to 15 µg L<sup>-1</sup>. Taking into account well-known ICP-MS interferences, two modes of inorganic

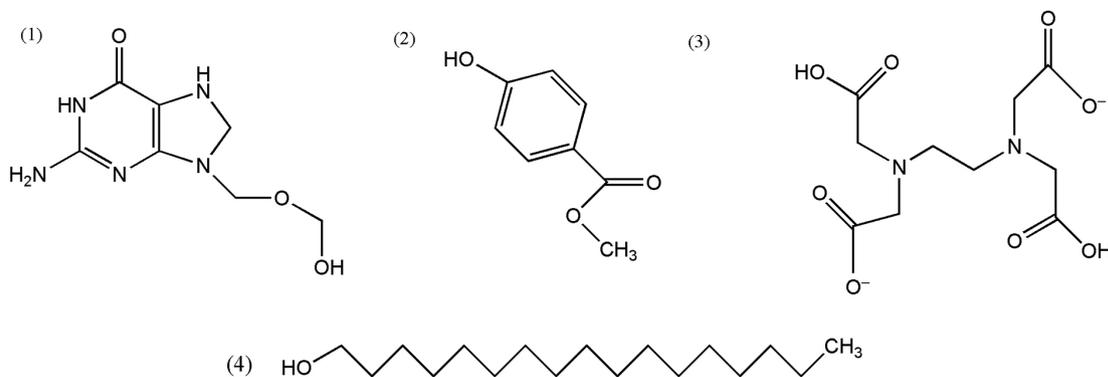


Figure 2. Structures of the medicinal samples used to evaluate the digestion efficiency and possible interferences caused by residual carbon: (1) acyclovir; (2) methylparaben; (3) disodium edetate; (4) non-ionic emulsifying wax.

element determination were applied, the standard and KED mode. However, in the present work was presented only the isotope and operation mode that provided satisfactory result.

To check the accuracy of the proposed method, isotopes of As, Cr, Cu, Ni, Pb and V were determined in spiked acyclovir ointment samples, before and after microwave-assisted digestion and these constituents were determined by ICP-MS in the standard and KED mode. The USP chapter 233<sup>6</sup> defines as acceptance criteria for recoveries, values from 70 to 150% obtained from samples replicates.

The concentration values found for inorganic elements in spiked medicine samples can be seen in Table 5.

These isotopes were accurately quantified using the standard mode, except for  $^{51}\text{V}^+$ , which required the use of KED technology. As seen, the majority of these results were obtained by standard mode; however, chromium recovery was only satisfactorily obtained for the highest concentration level added ( $10 \mu\text{g L}^{-1}$ ) before and after sample treatment. In fact, the KED mode was applied for the  $^{52}\text{Cr}^+$  determination, in order to reduce possible spectral interferences, however, the KED mode was not effective at improving this poor  $^{52}\text{Cr}^+$  recovery in lower concentration value ( $2.5 \mu\text{g L}^{-1}$ ), indicating that it is not due to spectral interferences. Maybe it constitutes a problem before determination, specifically in the sample treatment. In general, recoveries were not improved when KED mode was employed; indeed, in some cases the recovery values decreased, as in the case of  $^{52}\text{Cr}^+$  or  $^{75}\text{As}^+$ , which can be explained by the fact that helium gas defocuses the ion beams, due to many collisions which compromises the sensitivity and may also compromise the accuracy

of the method.<sup>15,29</sup> According to Cotta and Enzweiler,<sup>29</sup> the introduction of a mixture of gases containing  $\text{H}_2$  and He minimize some interferences encountered in the quantification of trace elements in water, however, the analytes net signal were severely affected. Severe polyatomic interferences, in this case,  $^{35}\text{Cl}^{16}\text{O}^+$  at 51  $m/z$  ratio, likely reduces the accuracy of ICP-MS measurements for  $^{51}\text{V}^+$  in standard mode, therefore, only for vanadium was possible to verify the correction of the spectral interferences using KED and He gas, leading to the accurate results. These observations may be explained by the signal overlap from polyatomic species formed in the plasma. In fact, chromium and vanadium isotopes,  $^{52}\text{Cr}^+$  and  $^{51}\text{V}^+$ , suffer severe interferences caused by argon-containing species such as  $^{40}\text{Ar}^{12}\text{C}^+$ ,  $^{36}\text{Ar}^{15}\text{N}^+\text{H}^+$ ,  $^{36}\text{Ar}^{16}\text{O}^+$  and  $^{36}\text{Ar}^{15}\text{N}^+$ ,  $^{38}\text{Ar}^{13}\text{C}^+$ , and  $^{36}\text{Ar}^{14}\text{N}^+\text{H}^+$ , respectively.

Table 6 shows the results obtained for the real medicine samples. It is noticed that higher concentrations of inorganic constituents were found in some raw samples compared to the final product, and in some samples, the concentrations of inorganic constituents analyzed do not even correspond to the respective final product. The variations of the manufacturing process can produce acyclovir ointment (final product) where the raw materials sometimes contain higher concentrations of some inorganic elements than the final products.

The USP 232<sup>5</sup> establishes daily concentration limits ( $\mu\text{g g}^{-1}$ ) for drug substances and excipients, with a maximum daily element dose of  $\leq 10 \text{ g per day}$ , based on a 50 kg person. In the case of oral drug products and parental drug products, the limits of inorganic elements: As, Pb, V, Ni and Cu are 0.15, 0.5, 10, 50, 100  $\mu\text{g g}^{-1}$  and 0.15, 0.5, 1, 5,

**Table 5.** Concentration and recovery values for spiked acyclovir samples quantified by ICP-MS (mean  $\pm$  standard deviation,  $n = 3$ )

Sample	Operation mode	Isotope	Before MW-AD <sup>a</sup>		After MW-AD <sup>a</sup>	
			Concentration / ( $\mu\text{g L}^{-1}$ )	Recovery / %	Concentration / ( $\mu\text{g L}^{-1}$ )	Recovery / %
Spiked acyclovir ( $2.5 \mu\text{g L}^{-1}$ )	KED <sup>b</sup>	$^{51}\text{V}^+$	$2.50 \pm 0.06$	100	$2.7 \pm 0.2$	110
	standard	$^{52}\text{Cr}^+$	$1.5 \pm 0.4$	59.6	$2.1 \pm 0.4$	85.6
	standard	$^{58}\text{Ni}^+$	$2.4 \pm 0.6$	95.1	$2.20 \pm 0.04$	87.3
	standard	$^{65}\text{Cu}^+$	$2.6 \pm 0.1$	105	$3.0 \pm 0.3$	121
	standard	$^{75}\text{As}^+$	$2.6 \pm 0.1$	104	$2.80 \pm 0.03$	112
	standard	$^{208}\text{Pb}^+$	$3.1 \pm 0.5$	126	$2.80 \pm 0.08$	112
Spiked acyclovir ( $10 \mu\text{g L}^{-1}$ )	KED <sup>b</sup>	$^{51}\text{V}^+$	$12.4 \pm 0.1$	125	$13.2 \pm 0.3$	132
	standard	$^{52}\text{Cr}^+$	$10.8 \pm 0.6$	108	$9.5 \pm 0.6$	95.1
	standard	$^{60}\text{Ni}^+$	$10.1 \pm 0.07$	101	$10.2 \pm 0.3$	102
	standard	$^{65}\text{Cu}^+$	$10.7 \pm 0.2$	108	$9.2 \pm 0.4$	92.6
	standard	$^{75}\text{As}^+$	$10.5 \pm 0.1$	106	$11.2 \pm 0.3$	112
	standard	$^{208}\text{Pb}^+$	$9.8 \pm 0.1$	98.7	$10.5 \pm 0.1$	105

<sup>a</sup>MW-AD: microwave acid digestion; <sup>b</sup>KED: kinetic energy discrimination.

**Table 6.** Determination of As, Cu, Cr, Ni, Pb and V ( $\mu\text{g kg}^{-1}$ , mean  $\pm$  standard deviation,  $n = 3$ ) in acyclovir and its constituents by ICP-MS operated in standard and KED modes

	Standard mode / ( $\mu\text{g kg}^{-1}$ )					KED / ( $\mu\text{g kg}^{-1}$ )
	$^{75}\text{As}^+$	$^{65}\text{Cu}^+$	$^{52}\text{Cr}^+$	$^{58}\text{Ni}^+$	$^{208}\text{Pb}^+$	$^{51}\text{V}^+$
Disodiumedetate	2.3 $\pm$ 0.8	181 $\pm$ 40	1535 $\pm$ 25	155 $\pm$ 3.6	8.6 $\pm$ 2.3	102.6 $\pm$ 3.5
Acyclovir-API	285 $\pm$ 51	185 $\pm$ 17.1	3446 $\pm$ 47	442 $\pm$ 42	81.9 $\pm$ 14	61.0 $\pm$ 2.4
Acyclovir ointment	15.7 $\pm$ 6.9	166 $\pm$ 4.4	1554 $\pm$ 98	413 $\pm$ 39	25.4 $\pm$ 2.6	57.0 $\pm$ 3.0
Non-ionicemulsifying wax	11.9 $\pm$ 1.8	133 $\pm$ 0.5	1362 $\pm$ 175	382 $\pm$ 11.1	20.1 $\pm$ 5.1	63.3 $\pm$ 1.82
Methylparaben	8.4 $\pm$ 0.9	74.4 $\pm$ 8.0	1062 $\pm$ 183	220 $\pm$ 69	10.9 $\pm$ 5.9	56.2 $\pm$ 3.0

KED: kinetic energy discrimination; API: active pharmaceutical ingredients.

10  $\mu\text{g g}^{-1}$ , respectively.<sup>5</sup> No information regarding safety concerns related to chromium was found.

Limits of detection (LOD) calculated from IUPAC recommendations, LOD ( $\text{ng L}^{-1}$ ) for  $^{51}\text{V}^+$ ,  $^{52}\text{Cr}^+$ ,  $^{58}\text{Ni}^+$ ,  $^{65}\text{Cu}^+$ ,  $^{75}\text{As}^+$  and  $^{208}\text{Pb}^+$  in 1% v/v  $\text{HNO}_3$  medium were: 2.2, 81.3, 91.9, 6.9, 0.2 and 3.1, respectively. It is important to emphasize that the LOD's obtained by proposed method is in agreement to those required by the U.S. Pharmacopeia Convention (USP).<sup>5</sup>

The chromium content can be a contamination problem during the manufacturing process of the medicine samples, due to the pharmaceutical companies employing machinery manufactured in stainless steel, which contains in its composition of 13-30% chromium. The chromium contamination in processed foods can be extended to the pharmaceutical products. However, the chromium contamination in these samples studied will be evaluated taking into account the polyatomic interferences in ICP-MS and possible contamination from machinery.<sup>30</sup>

Possible contaminations, besides the environmental ones, may arise from catalysts, reagents, machines or equipment. In addition, drug manufacturers are susceptible to changes in the suppliers of excipients, raw materials and active ingredients, all of which are sources of possible contamination by metals introduced into the manufacturing process of medicament. However, the metal impurities in medicine samples are not well known and, at this point, those from minerals and plants have caused major concerns. Thus, the present study is important to realizing the real compositions of these medicine samples as well as helping to clarify which inorganic elements can be found in these samples.

## Conclusions

Inorganic analysis of medicine samples is vital for elucidating the real compositions of these matrices. Knowledge of the inorganic compositions of these samples

is necessary in order to detect and monitor the inorganic contaminants that may be present. The ICP-MS has been shown to be suitable for the determination of inorganic constituents in pharmaceutical products. In the sample treatment step, the chemical conditions employed were very efficient to obtain the digested samples with reduced RCC, enabling to quantify the analytes more accurately. The kinetic energy discrimination (KED) was more suitable for  $^{51}\text{V}^+$  determination in order to overcome spectral interferences, while the standard mode was applied for the remaining isotopes. The present work carefully reports the inorganic composition of acyclovir ointment, enabling the knowledge of the inorganic profile of these samples. The sample treatment proposed was very suitable and in agreement with the ICP-MS technique provides the simultaneous inorganic determination in these complex matrix.

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